



Clinical Z Fold Card Recommendations

Artwork

All gluing areas on the text & cover sheets should be free of any sealer, lamination or print.

Covering these areas means the glue will not adhere as well and in some cases may not glue at all.

Text sheets can be supplied as many out of a sheet as possible. We do not require any specific gutters or trims.

If you require the covers ram punching with radius corners, we require 6mm gutters in between copies.

Paper Stocks

We recommend an uncoated text as this tends to adhere to the covers far better than some gloss or silk materials. This also reduces the risk of cracking on the folds as well.

Text stocks can vary depending on the amount of folds but we recommend 60gsm to 90gsm on an uncoated/offset & 80gsm to 115gsm on silk/coated.

For coated text stocks we recommend Lumisilk or Satimatt.

Cover stocks need to be on a minimum of 300gsm to 350gsm & ideally on a Tru-card material.

Covers can be supplied to us either matt or gloss laminated or UV varnished on the **outside only** but **please be aware that some laminations may mark during the binding process.**

Small Format

Z Fold Card Template 24pp Text + 2x2pp Covers

Text Flat size - 234mm x 200mm

Text Finished size - 78mm x 50mm

Cover size - 85mm x 54mm

			FRONT COVER
BACK COVER			



Small Format

Z Fold Card Template 36pp Text + 2x2pp Covers

Text Flat size - 234mm x 300mm

Text Finished size - 78mm x 50mm

Cover size - 85mm x 54mm



					FRONT COVER
BACK COVER					

Small Format

Z Fold Card Template 48pp Text + 2x2pp Covers

Text Flat size - 234mm x 400mm

Text Finished size - 78mm x 50mm

Cover size - 85mm x 54mm



							FRONT COVER
BACK COVER							

Large Format

Z Fold Card Template 24pp Text + 2x2pp Covers

Text Flat size - 297mm x 280mm

Text Finished size - 99mm x 70mm

Cover size - 108mm x 78mm

			FRONT COVER
BACK COVER			





Large Format

Z Fold Card Template 36pp Text + 2x2pp Covers

Text Flat size - 297mm x 420mm

Text Finished size - 99mm x 70mm

Cover size - 108mm x 78mm

					FRONT COVER
BACK COVER					

Large Format

Z Fold Card Template 48pp Text + 2x2pp Covers

Text Flat size - 297mm x 560mm

Text Finished size - 99mm x 70mm

Cover size - 108mm x 78mm



							FRONT COVER
BACK COVER							

